Mask Set Frrata 1

PC9S12H256 Microcontroller Unit

INTRODUCTION

This errata provides information applicable to the following MCU mask set devices:

0K78X mask of the PC9S12H256 and PC9S12H128

MCU DEVICE MASK SET IDENTIFICATION

The mask set is identified by a four-character code consisting of a letter, two numerical digits, and a letter, for example F74B. Slight variations to the mask set identification code may result in an optional numerical digit preceding the standard four-character code, for example 0F74B.

MCU DEVICE DATE CODES

Device markings indicate the week of manufacture and the mask set used. The data is coded as four numerical digits where the first two digits indicate the year and the last two digits indicate the work week. The date code "9115" would indicate the 15th week of the year 1991.

MCU DEVICE PART NUMBER PREFIXES

Some MCU samples and devices are marked with an SC, PC, ZC or XC prefix. An SC, PC or ZC prefix denotes special/custom device. An XC prefix denotes device is tested but is not fully characterized or qualified over the full range of normal manufacturing process variations. After full characterization and qualification, devices will be marked with the MC prefix.

ERRATA SYSTEM TRACKING NUMBERS

MUCTS00xxx is the tracking number for device errata. It can be used with the mask set and date code to identify a specific errata to a Motorola representative.

When contacting a Motorola representative for assistance, please have the MCU device mask set and date code information available.

Specifications and information herein are subject to change without notice.



ERRATA SUMMARY

Errata Number	Module affected	Brief description	Workaround available?	First Issued
MUCts00425	ATD	ATD current consumption in low power modes	Yes	Rev 1
MUCts00436	BDM	BDM loses sync when using PLL at high frequencies	Yes	Rev 1
MUCts00446	SPI	SPI locks if disabled during message transmission	Yes	Rev 1
MUCts00459	OSC	Clock Monitor Frequency lower than specified	N/A	Rev 1
MUCts00462	MC	Erroneous Waveforms in Dual Full H-Bridge Mode	Yes	Rev 1
MUCts00465	PWM	PWM channel early start after leaving emergency shutdown mode	No	Rev 1
MUCts00466	PADS	Motor controller Slew rates	N/A	Rev 1
MUCts00468	S12_BKP	Breakpoint Module: potential extraneous date match	Yes	Rev 2
MUCts00487	SPI	SPI can receive incorrect data in slave mode	Yes	Rev 2
MUCts00489	SPI	SPIF-flag is set wrongly in slave mode after SPI re-enabling	Yes	Rev 2
MUCts00491	SPI	SPI locks if re-enabled as master	Yes	Rev 2
MUCts00505	MEBI	Non-multiplexed Address on PK change before end of cycle	Yes	Rev 3
MUCts00510	SCI	SCI interrupt asserts only if an odd number of interrupts active	Yes	Rev 3
MUCts00537	SPI	SPIF flag is set wrongly in slave mode	Yes	Rev 4
MUCts00543	MSCAN	MSCAN extended ID rejected if stuff bit between ID16 and ID15	Yes	Rev 4
MUCts00559	SPI	SPIF flag is set wrongly -> SPI locks in master mode	Yes	Rev 4
MUCts00564	MEBI	Missing external ECLK during reset vector fetch	No	Rev 4
MUCts00573	SPI	SPIDR is writeable though the SPTEF flag is cleared	Yes	Rev 4
MUCts00576	FLASH	Erase Verify impact on subsequent Erase operations	Yes	Rev 4
MUCts00590	MSCAN	Glitch filter exceeds spec limits	No	Rev 4
MUCts00618	KWU	Key wake-up: Glitch filter exceeds upper 10μs limit	No	Rev 5
MUCts00641	EEPROM	Program & Erase of EEPROM blocked in Normal Single Chip Mode when secure	Yes	Rev 5
MUCts00642	FLASH	Program & Erase of Flash blocked in Normal Single Chip Mode when secure	Yes	Rev 5
MUCts00648	SRAM	Reduced operating voltage range for 25MHz	No	Rev 5
MUCts00698	PINS	Increased leakage of all pins in input mode	No	Rev 8
MUCts00700	CRG	Self Clock Frequency too high	Yes	Rev 8
MUCts00704	SPI	SPTEF flag set wrongly	Yes	Rev 8
MUCts00737	ATD	Flags in ATDSTAT0 do not clear by writing "1", ETORF sets wrongly	Yes	Rev 8
MUCts00746	SPI	SPI in mode fault state, but MISO output buffer not disabled	No	Rev 8
MUCts00782	PIM	Port L GPIO/LCD select error	Yes	Rev 9
MUCts00795	SPI	MISO not kept after sixteenth SCK edge	Yes	Rev 10
MUCts00802	ATD	Write to ATDCTL5 may not clear SCF, CCF and ASCIF flags	Yes	Rev 10

If ATD module is enabled when the CPU encounters the STOP instruction or the CPU encounters the WAI instruction with the ATD Stop in Wait bit set, ATD current consumption may be out of specification.

Workaround The ATD module should be disabled prior to entering stop mode.

BDM LOSES SYNC WHEN USING PLL AT HIGH FREQUENCIES

MUCTS00436

When using the BDM constant clock source, i.e. CLKSW=0, with the PLL engaged, pllsel=1, and the PLL multiplier greater than or equal to 2, the BDM can lose communication with the host system.

Workaround

Do not use the BDM constant clock source with the PLL engaged and a multiplier greater than or equal to 2. Set CLKSW=1 before engaging the PLL.

SPI LOCKS IF DISABLED DURING MESSAGE TRANSMISSION MUCTS00446

In master mode during a transmission SPI locks if SPE bit is cleared. After re-enabling, writing to SPIDR does not result in message transmission.

Workaround

Disable the SPI module only if transmission queue is empty (SPTEF=1) and transfer is complete (SPIF=1).

CLOCK MONITOR FREQUENCY LOWER THAN SPECIFIED MUCTS00459

The clock monitor failure assert frequency is f_CMFA=(max:100khz, typ:50kHz, min:25kHz) and not as the specified f_CMFA=(max:200khz, typ:100kHz, min:50kHz).

Workaround N/A

ERRONEOUS WAVEFORMS IN DUAL FULL H-BRIDGE MODE MUCTS00462

In dual full H-bridge mode, when an even duty cycle register is updated before the odd duty cycle register is written and a PWM counter overflow occurs:

- 1. An erroneous waveform may be generated on the even channel when changing the Sign bit in right, left and center aligned mode.
- 2. An erroneous waveform may be generated on the even channel when changing the duty cycle value "from" duty cycle 100% or changing the duty cycle value "to" duty cycle 100% in right aligned mode.
- 3. An erroneous waveform may be generated on the even channel when changing the duty cycle value "from" duty cycle 0% "from" duty cycle 100% "to" duty cycle 0% "to" duty cycle 100% in center and left aligned mode.

Workaround

- a. Update even and odd duty cycle registers just after a counter overflow has been detected by using the MCTOIF flag.
- b. Restrict PWM operation to right aligned mode not using 100% duty cycle.

PWM CHANNEL EARLY START AFTER LEAVING EMERGENCY SHUTDOWN MODE MUCTS00465

When recovering from the emergency shutdown mode by disasserting the active level on the PWM emergency shutdown input pin and subsequently asserting the PWMRSTRT bit, the enabled PWM channels do not hold the shutdown output level (PWMLVL) until the corresponding counter passes zero. This may result in a pulse of undefined length on enabled PWM channels.

Workaround None

MOTOR CONTROLLER SLEW RATES

MUCTS00466

The slew rate of the motor controller outputs are seen to be 75ns typical, as opposed to the typical specification value of 100ns.

Workaround

N/A

BREAKPOINT MODULE: POTENTIAL EXTRANEOUS DATA MATCH MUCTS00468

When using the breakpoint in full mode with the read/write match function disabled, there is a chance of a false match. Internally there is a separate read data bus and write data bus. When in full mode with the read/write match function is disabled, both buses are always compared to the contents of data match register. The circuit should only match the active bus on any particular bus cycle. The false match can occur if the address matches on a read cycle and matching data is on the write data bus or the address matches on a write cycle and the matching data is on the read data bus.

Workaround

When using full mode, always enable the read/write match and select the appropriate state of read/write. This will avoid false matches.

SPI CAN RECEIVE INCORRECT DATA IN SLAVE MODE

MUCTS00487

An SPI configured for slave mode operation can receive incorrect data. If there are clock edges on SCK while SPE=0, and then SPE is set to one, the received data will be incorrect. In CPHA=1 mode the SPI will continue to receive incorrect data as long as SPE=1.

Workaround

Depending on the current mode on SPI, the following bits have to be configured while disabling the SPI:

Set CPHA=1 and make sure that the CPOL-bit is clear every time the SPI is disabled from slave mode.

Clear CPHA and make sure that CPOL is clear as well every time the SPI is disabled from master mode.

SPIF-FLAG IS SET WRONGLY IN SLAVE MODE AFTER SPI RE-ENABLING MUCTS00489

The SPIF-flag is set wrongly under the following conditions:

- receiving a byte with the SPI while configured as slave, CPHA=1 and CPOL=1
- clearing SPIF in SPISR normally (read SPISR followed by a read of SPIDR)
- disabling the SPI through clearing SPICR1
- re-enabling the SPI (with CPHA=1 and CPOL=1)

Three bus cycles after this sequence SPIF in SPISR is set, which is not correct.

Workaround

A sequence to clear the wrong SPIF is:

If no other IRQs enabled:

 Insert a short delay (min. 3 bus cycles) after re-enabling the SPI and clear the SPIF by reading the SPISR followed by SPIDR after re-enabling the SPI.

If other IRQs enabled (excluding X-IRQ):

- before re-enabling the SPI, disable all IRQs through a set of bit CCR[4] (IRQ mask) using the instruction SEI
- re-enable SPI, insert a short delay (min. 3 bus cycles) after SPI re-enabling
- clear SPIF by a read access to the SPISR followed by SPIDR.
- re-enable all IRQs through clearing bit CCR[4] using the instruction CLI

In the case where a hardware interrupt is used, it is possible to lose an SPI IRQ.

SPI LOCKS IF RE-ENABLED AS MASTER

MUCTS00491

The SPI locks if it is disabled in master mode with CPHA=1 in SPICR1 and re-enabled in master mode with CPHA=1.

Workaround

Make sure that CHPA is not set when SPI is disabled after a transmission in master mode.

NON-MULTIPLEXED ADDRESSES ON PK CHANGE BEFORE END OF CYCLE MUCTS00505

In expanded modes with the EMK emulate port k bit set and the EXSTR[1:0] external access stretch bits 1 & 0 set to 01, 10 or 11 the non-multiplexed addresses on PK[5:0] change during E clock high phase at t4.

Workaround

If the external access is stretched (EXSTR[1:0] set to 01, 10 or 11) off chip address latches should be used to register the non-multiplexed addresses on PK[5:0].

SCI INTERRUPT ASSERTS ONLY IF AN ODD NUMBER OF INTERRUPTS ACTIVE MUCTS00510

The interrupt of the SCI is only asserted if an odd number of interrupts is active (i.e. flags set and enabled). Example: If an Transmit data register empty and an receive ready interrupt are active at the same time the interrupt request to the CPU is not asserted. This can lead to missing interrupts or spurious interrupts i.e. the request gets deasserted before the CPU fetches the interrupt vector. Those spurious interrupts will execute on the SWI vector. The interrupt flag setting is always correct.

Workaround

There is no general workaround. Some typical cases will be described. The problem is reduced by fast interrupt response times and slow Baud rates.

- 1. Single wire interfaces as used in the automotive industry Since the transmit and receive process are linked to each other a mix of interrupt handling and polling is possible. Here several scenarios are possible to come to a stable operation but each might require a rewriting of the lower level drivers. The easiest one is to use only receive interrupt and fill the first two bytes of a message into the transmit queue by polling. With each byte received the transmit data buffer is empty and a new byte can be queued.
- 2. Full duplex operation If the SCI interrupt is not asserted while e.g. a transmit or receive interrupt are pending the received byte will cause an overflow error (3rd interrupt) and this will then assert the interrupt. A software can detect the overrun error and request a re-transmission of the last message frame. One byte is lost here. Polling flag bits at a frequency of one byte time. (E.g. 1ms for 9600 bd) Toggling one of the enable flags at the frequency of one byte.

SPIF FLAG IS SET WRONGLY IN SLAVE MODE

MUCTS00537

If an SPI is enabled in slave mode with the CPHA bit set, all other bits in their reset state, and SS/SCK pins driven low then clearing the CPHA bit will cause the SPIF bit to be set three Bus Clock cycles after the CPHA bit is cleared.

Workaround

Change of CPHA bit should only occur while SPI is disabled (SPE bit cleared).

MSCAN EXTENDED ID REJECTED IF STUFF BIT BETWEEN ID16 AND ID15 MUCTS00543

For 32-bit and 16-bit identifier acceptance modes, an extended ID CAN frame with a stuff bit between ID16 and ID15 can be erroneously rejected, depending on IDAR0, IDAR1, and IDMR1.

Extended IDs (ID28-ID0) which generate a stuff bit between ID16 and ID15:

Affected extended IDs (ID28 - ID18) patterns:

a) xxxxxxxxx01 exceptions: 01111100001

xxxx1000001 except 111111000001

b) xxxxx100000 exception: 01111100000

c) xxxx0111111

d) x0111110000

e) 10000000000

f) 11111111111

a) 10000011111

When an affected ID is received, an incorrect value is compared to the 2nd byte of the filter (IDAR1 and IDAR5, plus IDAR3 and IDAR7 in 16-bit mode). This incorrect value is the shift register contents before ID15 is shifted in (i.e. right shifted by 1).

Workaround

If the problematic IDs cannot be avoided, the workaround is to mask certain bits with IDMR1 (and IDMR5, plus IDMR3 and IDMR7 in 16-bit mode).

In general, using IDMR1 etc. 1111 xxx1, i.e. masking ID20,19,18,SRR,15, hides the problem.

SPIF FLAG IS SET WRONGLY - SPI LOCKS IN MASTER MODE

MUCTS00559

The SPIF flag is set wrongly after the following sequence:

- SPI receives a byte in slave mode SPIF flag is cleared normally (read SPISR, read SPIDR)
- 2. SPI is disabled through the following sequence (given by workaround for MUCts00487 and MUCts00491) SPICR1 is set to 0x04h
- 3. SPI is re-enabled as master through the following sequence (given by workaround for MUCts00487 and MUCts00491) SPICR1 is set to 0x08h, SPICR1 is set to 0x54h Three bus cycles after SPICR1 was set to 0x08h, the SPIF flag is set wrongly and also the master locks

Workaround

- SPI receives a byte in slave mode SPIF flag is cleared normally (read SPISR, read SPIDR)
- 2. Disable SPI through the following sequence (given by workaround for MUCts00487 and MUCts00491) Set SPICR1 to 0x04h
- 3. Re-enable SPI as master through the following sequence (given by workaround for MUCts00487 and MUCts00491) Set SPICR1 to 0x0Ch (actual workaround for MUCts00559) Set SPICR1 to 0x08h Set SPICR1 to 0x54h

MISSING EXTERNAL ECLK DURING RESET VECTOR FETCH MUCTS00564

The reset conditions of the ECLK control logic in the MEBI inhibit the generation of 1 ECLK pulse during the reset vector fetch. This can prevent the external logic from latching the reset vector address.

Work- None around

SPIDR IS WRITEABLE THOUGH THE SPTEF FLAG IS CLEARED

MUCTS00573

Data can be placed into the SPI Data Register (SPIDR) though the SPTEF flag is cleared. The SPTEF flag indicates, if the transmit buffer is empty (SPTEF=1) or full (SPTEF=0). Data can be placed into the SPI Data Register by reading SPISR with SPTEF=1 followed by a write to the SPI Data Register. If SPTEF=0, a write to the SPI Data Register should be ignored, according to the SPI specification. This is not true for the current implementation, where data can be placed into the SPI Data Register though SPTEF=0.

Workaround

Do not write to the SPI Data Register until you have read SPISR with SPTEF=1.

ERASE VERIFY IMPACT ON SUBSEQUENT ERASE OPERATIONS MUCTS00576

If the Erase Verify (\$05) command is issued on an array that is not erased as indicated by the FSTAT/ESTAT BLANK bit not being set upon command completion, the execution of the Sector Erase (\$40) or Mass Erase (\$41) command will not properly erase the intended region. The Program (\$20) command will execute properly.

Workaround

If the Erase Verify (\$05) command is issued on an array that is not erased, subsequent Sector Erase (\$40) or Mass Erase (\$41) commands must be issued twice before the intended region is properly erased.

GLITCH FILTER EXCEEDS SPEC LIMITS

MUCTS00590

The specified MSCAN wake-up glitch filter pulse limits can be exceeded. At low temp/high VDD the module may wake up from sleep mode on glitches $<2\mu s$ while for pulses $>5\mu s$ it may not wake up from sleep mode at high temp/low VDD. The device operates at relaxed limits:

MSCAN Wake-up dominant pulse filtered: max. 1μs

MSCAN Wake-up dominant pulse pass: min. 7µs

Workaround

None

KEY WAKE-UP: GLITCH FILTER EXCEEDS UPPER 10μS LIMIT MUCTS00618

The specified maximum limit of the key wake-up glitch filter pulse can be exceeded in corner cases. At high temp/low VDD the STOP mode may not be left on pulses $>=10\mu s$. The device operates at a relaxed limit of $11\mu s$.

Workaround

None

PROGRAM & ERASE OF EEPROM BLOCKED IN NORMAL SINGLE CHIP MODE WHEN SECURE MUCTS00641

In normal single chip mode, when security is enabled, it is not possible to launch the Program (\$20), Sector-Erase (\$40), Sector-Modify (\$60) and Erase-Verify (\$05) commands in the EEPROM. The Mass-Erase (\$41) command can be launched.

Workaround

To enable the Program (\$20), Sector-Erase (\$40) and Erase-Verify (\$05) commands in the flash, security must be disabled via the backdoor key sequence. See Flash User Guide for details of the backdoor key operation.

PROGRAM & ERASE OF FLASH BLOCKED IN NORMAL SINGLE CHIP MODE WHEN SECURE MUCTS00642

In normal single chip mode, when security is enabled, it is not possible to launch the Program (\$20), Sector-Erase (\$40) and Erase- Verify (\$05) commands in the Flash. The Mass-Erase (\$41) command can be launched.

Workaround

To enable the Program (\$20), Sector-Erase (\$40) and Erase-Verify (\$05) commands in the flash, security must be disabled via the backdoor key sequence. See Flash User Guide for details of the backdoor key operation.

- Operating (bus) frequencies <= 20MHz
- No change in operating spec i.e. 4.5V 5.25V for 'C', 'V' and 'M' parts
- 2. Operating (bus) frequencies > 20MHz but <= 25MHz
- 'C' part, no change in operating spec i.e. 4.5V 5.25V
- 'V' & 'M' parts, change of operating spec to 4.75V 5.25V

Workaround

None

INCREASED LEAKAGE OF ALL PINS IN INPUT MODE

MUCTS00698

Application pins in input mode show increased leakage up to $6\mu A$ especially after stress and hot die temperature.

Workaround

None

SELF CLOCK FREQUENCY TOO HIGH

MUCTS00700

The self clock mode frequency can exceed the maximum specified value. The maximum possible self clock mode frequency is 10.0MHz. This affects three additional spec values. 1. The clock quality check may fail for EXTAL frequencies below 800kHz. Therefore the crystal oscillator frequency range minimum value is 1.0MHz. 2. The PLL may not lock to the minimum specified PLL frequency of 8.0MHz. Therefore the VCO locking range minimum value is 12.0MHz, which corresponds to a 6.0MHz bus frequency. 3. The clock quality check time-out minimum value is 0.25s.

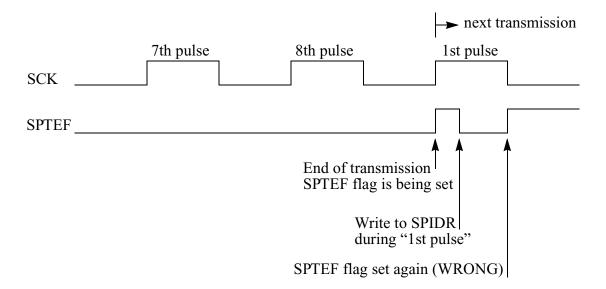
Workaround

- 1. Instead of 500kHz use a 1MHz quartz, resonator or oscillator.
- 2. Only synthesize PLL frequencies from 12MHz to the maximum specified value. 12MHz PLL frequency corresponds to 6MHz bus frequency.

When the SPI is enabled in master mode, with the CPHA bit set, back to back transmissions are possible.

When a transmission completes and a further byte is available in the SPI Data Register, the second transmission begins directly after the "minimum trailing time".

The problem occurs when, after the SPTEF flag has been set, a further byte is written into the SPI Data Register during the "1st pulse" of a subsequent transmission.



Then the SPTEF flag is set at the falling SCK edge of the "1st pulse" and data is transferred from the SPI Data Register to the transmit shift register. The result is that the transmission is corrupted and data is lost.

Workaround

After the SPTEF flag has been set, a delay of 1/2 SCK period has to be added before storing data into the SPI Data Register.

ATD: FLAGS IN ATDSTATO DO NOT CLEAR BY WRITING '1', ETORF SETS WRONGLY MUCTS00737

For the flags SCF, ETORF and FIFOR in ATDSTAT0 it is specified that: Write '1' to the respective flag clears it. This does not work. Writing '1' to the respective flag has no effect. The ETORF flag is also set by a non active edge, e.g. falling edge trigger (ETRILE=0, ETRIGP=0). ETORF is set on both falling edges and rising edges while conversion is in progress.

Workaround

SCF

- 1. Use the alternative flag clearing mechanisms:
 - a. Write to ATDCTL5 (a new conversion sequence is started)
 - b. If AFFC=1 a result register is read

ETORF

- 1. Use the alternative flag clearing mechanisms:
 - a. Write to ATDCTL2, ATDCTL3 or ATDCTL4 (a conversion sequence is aborted)
 - b. Write to ATDCTL5 (a new conversion sequence is started)
- 2. Avoid external trigger edges during conversion process by using short pulses
- 3. Ignore ETROF flag

FIFOR

- 1. Use the alternative flag clearing mechanism:
 - a. Start a new conversion sequence (write to ATDCTL5 or external trigger)

SPI: SPI IN MODE FAULT STATE, BUT MISO OUTPUT BUFFER NOT DISABLED MUCTS00746

When the SPI is in Mode Fault state (MODF flag set), according to the specification, all SPI output buffers (SS, SCK, MOSI, MISO) should be disabled. However, the MISO output buffer is not disabled.

Workaround

None

PORT L GPIO/LCD SELECT ERROR

MUCTS00782

GPIO or LCD functionality is not controlled properly on Port L. FPEN31 controls PL3 instead of PL7, FPEN30 controls PL2 instead of PL6, FPEN29 controls PL1 instead of PL5, FPEN28 controls PL0 instead of PL4, FPEN19 controls PL7 instead of PL3, FPEN18 controls PL6 instead of PL2, FPEN17 controls PL5 instead of PL1, FPEN16 controls PL4 instead of PL0, while the LCD outputs are routed correctly. If, for example, FPEN31 is set while FPEN19 is cleared, PL7 can be used as GPIO via the Port L data and data direction registers, while at the same time the LCD module tries to drive PL7. Erroneous output function can occur in this case on PL7 as well as on other enabled LCD pins.

Workaround

To resolve conflicts, customers should use the same type of pin purpose on the pin pairs PL7 and PL3, PL6 and PL2, PL5 and PL1 as well as PL4 and PL0.

If an odd number of LCD pins is required by the application, it is recommended to use Port L in an even fashion and use an odd number on any other port with LCD shared.

On 112 pin parts, if any pin of PL3 .. PL0 are used for LCD the corresponding FPEN31 .. FPEN28 should be set to clear PL3 .. PL0 for LCD usage.

MISO NOT KEPT AFTER SIXTEENTH SCK EDGE

MUCTS00795

In SPI slave mode with CPHA set, MISO can change falsely after a transmission, two to three bus clock cycles after the sixteenth SCK edge. This can lead to a hold time violation on the SPI master side.

Workaround

There are two possible workarounds for this problem:

 Decrease the bus clock of the slave SPI to satisfy the "Masters MISO Hold Time".

Tbus(Slave) >= 0.5 * "Masters MISO Hold Time"

- 2. Software workaround:
 - The slave has to transmit a dummy byte after each data byte, which must fulfill the following requirements:
- The dummy bytes first bit to be transmitted (depending on LSBFE bit) must be equal to the last bit of the data byte transmitted before.
 The dummy byte has to be stored into SPIDR during the transmission of the corresponding data byte.
 - => MISO does not change after the data byte.
- The Master has to receive two bytes, the data byte and the dummy byte.
 - => Master receives the data byte correctly and has to skip the dummy byte.

WRITE TO ATDCTL5 MAY NOT CLEAR SCF, CCF AND ASCIF FLAGS MUCTS00802

If a write to ATDCTL5 happens at exactly the bus cycle where an ongoing conversion sequence ends, the SCF, CCF and (if ASCIE=1) ASCIF flags remain set and are NOT cleared by a write to ATDCTL5.

Workaround

- 1. Ensure device is protected from interrupts (temporarily disable interrupts with the I mask bit).
- 2. Write to ATDCTL5 twice.

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Additional mask set errata can be found on the World Wide Web at http://www.mcu.motsps.com/documentation/index.html

